



## 3.5" Addison McKee DB-89 CNC Tube Bender

- **Stock Number:** AM22636
- **Brand:** Addison McKee
- **Capacity:** 3.500

### 3.5" Addison McKee DB-89 CNC Tube Bender

- Addison McKee 3-Axis CNC horizontal mandrel tube bending machine recontrolled
- Model: DB-89
- Recontrolled in 2023

#### Specifications:

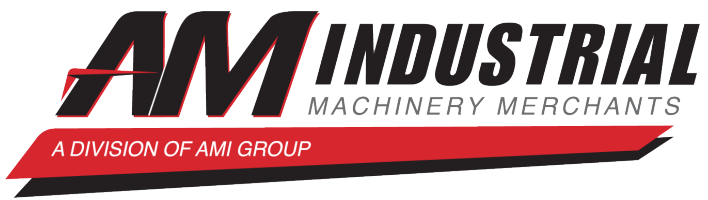
- Maximum bending capacity: 3-1/2" OD x .220" WT (Mild Steel)
- Maximum center line radius: 16"
- Maximum rotation: 180° + spring back
- Maximum tube length over mandrel: 144" (approx.)
- Bending rotation: Counter-clockwise (left-hand)

#### Includes:

- BendPro G2V2 CNC control
- Hydraulic mandrel extractor
- Hydraulic pressure die assist
- Hydraulic direct acting pressure die
- Hydraulic clamp die - drop away type
- Wiper die mount
- Overhead tie bar mount

#### Recontrol Includes:

- New Rexroth Servo drives (Y and B Axis)
- New Rexroth Servo Valve (C-Axis)



- New Control Panel Wiring
- Parker Hydraulic Cylinders
- Vickers Hydraulic Valves
- 230/460 Volt
- 60 Hz
- 3 Phase Electrics
- Discounted Price, As Pictured, Cycled Under Power