



6" Horn Machine Tools #4 Tube Bender

- **Stock Number:** AM21216
- **Brand:** Horn Machine Tools
- **Capacity:** 6.0000

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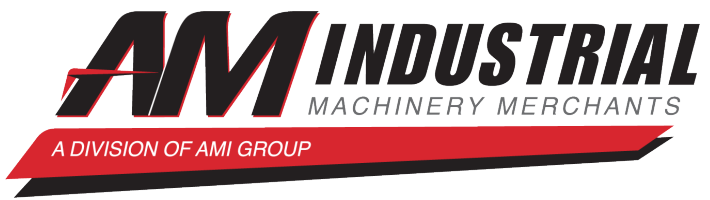
- Model: #4

Capacities:

- Minimum bending capacity: 1/2" (approx.)
- Maximum bending capacity:
 - Round tube (non-ferrous): 6" x .250" wall
 - Round tube (stainless steel): 4.5" x .250" wall
 - Round tube (mild steel): 6" x .165" wall
 - Schedule 80 pipe: 4"
- Maximum rotation: 180° + springback
- Maximum centerline radius: 25" (approx.)
- Counter Clockwise Rotation (Left-Hand)
- Maximum tube length over mandrel: 200" (approx.)

Includes:

- Horn Touchscreen Operator control
- Allen Bradley PLC and related components
- Hydraulic mandrel extractor
- Automatic machine lubrication system
- Parker hydraulic valves
- Air powered hydraulic oil cooler
- Overhead tie-bar
- Pressure die assist



- 230/460 Volt, 60 Hz, 3 Phase Electrics