

6" Horn Machine Tools 541B1 Tube Bender

- **Stock Number:** AM21217
- **Brand:** Horn Machine Tools
- **Capacity:** 6.0000

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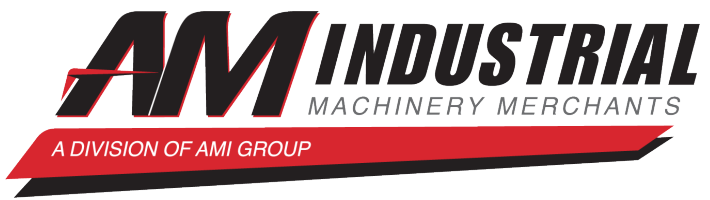
- Pines horizontal mandrel tube / pipe bender
- Model: 4

Capacities:

- Minimum bending capacity: 1/2" (approx.)
- Maximum bending capacity: Round tube (non-ferrous): 6" x .250" wall
- Round tube (stainless steel): 4.5" x .250" wall
- Round tube (mild steel): 6" x .165" wall
- Schedule 80 pipe: 4"
- Maximum rotation: 180° + springback
- Maximum centerline radius: 25" (approx.)
- Counter Clockwise Rotation (Left-Hand)
- Maximum tube length over mandrel: 125" (approx.)

Includes:

- Horn Touchscreen Operator Control
- Allen Bradley PLC and Related Components
- Automatic lubrication system
- Hydraulic mandrel extractor
- Automatic machine lubrication system
- Parker hydraulic valves
- Air powered hydraulic oil cooler
- Overhead tie-bar mount



- Electric adjust on mandrel tangent position
- Pressure die assist
- 230/460 Volt
- 60 Hz
- 3 Phase Electrics
- Discounted Price, AS Pictured, Cycled Under Power, FOB Cleveland, OHIO