6″ Pines #4 Horizontal Mandrel Type Tube Bender

- **Stock Number:** AMPINES43
- **Brand:** Pines
- **Capacity:** 6.000

6″ Pines #4 Horizontal Mandrel Type Tube Bender

- Model: #4

Capacities:

- Maximum bending capacity:
- Round tube (non-ferrous): 6” x .250” wall
- Round tube (stainless steel): 4.5” x .250” wall
- Round tube (mild steel): 6” x .165” wall
- Schedule 80 pipe: 4”
- Maximum rotation: 180° + springback
- Maximum centerline radius: 24” (approx.)
- Counter Clockwise Rotation (Left-Hand)
- Maximum tube length over mandrel: 162″ (approx.)

Includes:

- AM Industrial Programmable Operator control pedestal
- Allen Bradley PLC and related components
- Hydraulic mandrel extractor
- Automatic machine lubrication system
- Refurbishment Includes:
- New Touchscreen programmable control
- New Encoder for accurate degree of bend
- Premium prime and paint
- New wiring

- New hydraulic hoses
- New hydraulic valves
- Rebuild/Replace Pump
- Replace seals and Rechrome cylinders
- Readjust/Remachine head slides and gibs
- 220/480 Volt
- 60 Hz
- 3 Phase Electrics
- Discounted price, As Above, Cycled under power, Fob Cleveland, OHIO