6″ Unison MS RG CNC Tube Bender

- **Stock Number:** AM25401C
- **Brand:** Unison
- **Capacity:** 6.000

6″ Unison MS RG CNC Tube Bender

- Model: 6″MSRH New in 2015! Located in California.

Capacities:

- Minimum tube diameter: 1″OD (approx.)
- Maximum tube diameter: 6” (150mm) OD
- Maximum degree of bend: 180° + springback
- Maximum bend centerline radius: 24″
- Maximum tube length over mandrel end chucked: 240″
- Maximum tube length over mandrel through collet: 315″
- Bending Rotation: Right Hand (clockwise)

Includes:

- Touch Screen Windows Based CNC Control
- Servo Stack Shift for X & Z Positioning – Multi stack tools
- Leave multiple diameters/tool sets on the machine at one time
- Multi-radius bends on a single part
- Compound tools for bend-on-bend applications
- Electric Servo Mandrel, PDA, Clamp, Pressure Die and Bending Action
- Overhead tie-bars for thin wall material/multi-stack tools
- Wiper mount for tight-radius and thin wall material
- Remote Tech Log in Capability
- Tooling mounts can be adapted to run other machine tooling
- 480Volt @ 180-Amps of 3 Phase Electrics
- 120psi compressed air required
- Specifications per MFG Spec Sheet Subject to Confirmation