



8.625" Schwarze Wirtz Robitec WE220 CNC Tube Bender

- **Stock Number:** AM17371
- **Brand:** Schwarze Wirtz Robitec
- **Capacity:** 8.6250

8.625" Schwarze Wirtz Robitec WE220 CNC Tube Bender

- Schwarze Wirtz Semi-Automatic Mandrel Type Heavy Duty Shipyard Class Tube and Pipe Bender
- Model: WE220

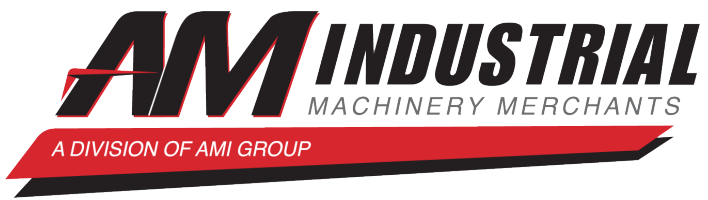
Capacities:

- Minimum tube diameter: 1" OD (approx.)
- Maximum tube diameter: 8.625" OD x .279" wall (219.1mm x 7.1mm)
- Maximum tube length over mandrel: 236" (6000mm) (approx.)
- Maximum centerline radius with carriage bending: 48" (approx.)
- Maximum centerline radius without carriage: 63"
- Bending rotation: Right hand (clockwise)

Includes:

- Heavy duty carriage for pipe positioning between bends
- Hydraulic mandrel extractor
- Hydraulic B-Axis Shift
- Wiper die holder
- Hydraulic pressure die assist
- Hydraulic direct acting pressure die
- Hydraulic collet closer
- Assortment of tooling for pipe OD's

Refurbishment Includes:



- New BendPro G2V3 CNC Control - Windows Based
- Premium prime and paint
- New Rexroth Servo Drives
- New Wiring
- Rebuilt Hydraulic Cylinders
- New Hydraulic Hoses
- Rebuild / Replace Pump
- Readjust / Remachine Head Slides and Gibs
- 480 Volt
- 60 Hz
- 3 phase electrics