10″ Pines 8 Tube Bender

- **Stock Number:** AM24799
- **Brand:** Pines
- **Capacity:** 10.000

10″ Pines 8 Tube Bender

- PINES horizontal heavy duty mandrel type tube bending machine – Rebuilt
- Model: #8

Specifications:

- Maximum bending capacity:
- Non-ferrous: 10″ OD x .375″ wall
- Mild steel: 10″ OD x .250″ wall
- Stainless steel: 10″ OD x .165″ wall
- Black iron pipe: 8″ schedule 80
- Maximum centerline radius: 52″
- Maximum tube length over mandrel: 162″ approx.
- Maximum degree of bend: 180 + springback
- Bending rotation: left hand (counter-clockwise)

Includes:

- Pressure Die Assist
- Adjustable Carriage/Mandrel Support system
- Hydraulic mandrel extractor
- Fully integrated hydraulics
- Overhead tie-bar for rigidity
- Low loading height for ease of operation

Refurbishment Includes:

- Rebuilt Hydraulic cylinders
- New Hydraulic hoses

- New Hydraulic pump (Rexroth)
- New Hydraulic Valves
- Rebuilt/remachined slides for Clamp and Pressure die
- New wiring
- New encoder for accurate degree of bend
- Touchscreen control sytem
- Allen Bradley PLC
- 460 Volt, 60 Hz, 3 Phase Electrics