



## 4" Pines 100 CNC Tube Bender

- **Stock Number:** AM24899
- **Brand:** Pines
- **Capacity:** 4.000

### 4" Pines 100 CNC Tube Bender

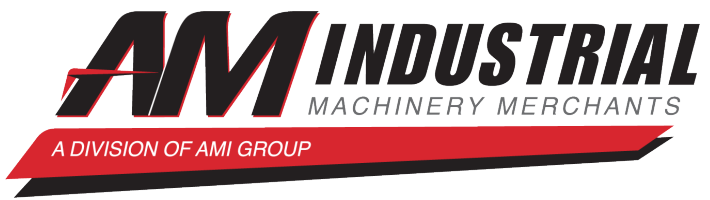
- Pines 5-Axis CNC Horizontal Tube Bending Machine
- Recently rebuilt
- BendPro G2V2 controls 2024
- Model: 100 CNC

#### Specifications:

- Maximum tube OD:
- Mild Steel: 4" OD x .109" WT
- Stainless Steel: 4" OD x .065" WT
- Maximum Pipe: 2-1/2" Sch. 80
- Minimum tube OD: 0.250" (approx.)
- Maximum centerline radius: 12"
- Maximum degree of bend: 180° + springback
- Maximum tube length over mandrel: 168" (approx)
- Bending Rotation: Left Hand (counter clockwise)

#### Includes:

- BendPro G2 Control System
- New servos
- New wiring
- Rebuilt / Remachined Slides
- Hydraulic pressure die assist
- Hydraulic split die actuator for non-round parts
- Hydraulic mandrel extractor
- Swing-away wiper die holder for short last straights



- Overhead tie bars (stationary and bend-arm)
- Automatic lubrication system
- Multi-stack for different radius's or to allow multiple sets of tooling at one time