



## 6" Pines 4 Tube Bender

- **Stock Number:** AM23925
- **Brand:** Pines
- **Capacity:** 6.000

### 6" Pines 4 Tube Bender

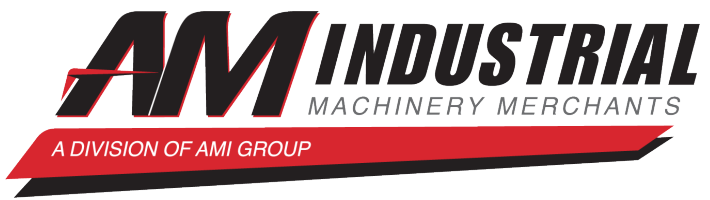
- Pines Horizontal Heavy Duty Mandrel Tube / Pipe Bender Rebuilt
- Model: #4

#### Specifications:

- Minimum Bending OD: 1" OD (approx.)
- Maximum Bending Capacity:
- Non-ferrous: 6" OD x .250" WT
- Mild steel: 6" OD x .165" WT
- Stainless Steel: 4-1/2" OD x .250" WT
- Black iron pipe: 4" schedule 80
- Maximum degree of bend: 180 + springback
- Maximum Centerline Radius: 24"
- Maximum Length over mandrel: 200"
- Bending Rotation: Left Hand (Counter-Clockwise)

#### Includes:

- Updated Touchscreen Control System
- New Allen Bradley PLC
- New Hydraulic Hoses
- Rebuilt hydraulic cylinders
- Remachined slides / Wear surfaces
- New encoder for accurate degree of bend
- Overhead tie bar for rigidity during bend
- Extended Pressure die for large radius / Large degree of bend
- Hydraulic mandrel extractor



- Automatic machine lubrication system
- 480 Volts
- 60 Hz
- 3 phase electrics