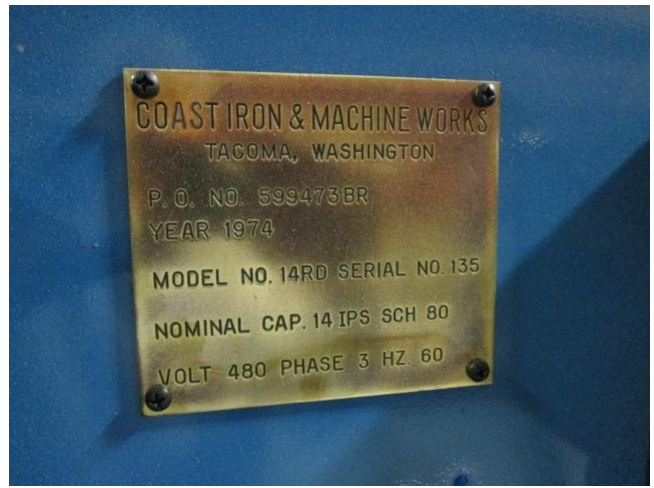


14" Coast Iron #14RD Tube Bender





Coast Iron & Machine Works, Inc. horizontal heavy duty hydraulic pipe bending machine

- Series: 14RD
- Specifications (Per Mfg. Literature):

Bending capacities:

- 14" (Sch.40) OD (per Coast machine stamped tag)
- Maximum degree of bend: 0° - 195°
- Maximum centerline radius: 112" (approx.)
- Right Hand (Clockwise bending rotation)
- Bending Speed: .57 RPM
- Bending Torque:
 - 587,686 Foot Pounds @ 2,000 PSI
 - 901,851 Foot Pounds @ 3,000 PSI

Includes:

- Touchscreen controls with graphics for bend angle and machine action
- Hydraulic clamp die action
- Hydraulic bend die action
- Hydraulic pressure die action
- Hydraulic booster / pressure die pressure assist action
- Fully integrated hydraulics - 100 HP Main Motor
- Allen Bradley PLC control
- Assortment of used tooling
- Installation / Operation / Maintenance Manuals
- Rebuild includes:
 - New touchscreen controls
 - New master bar - hardened
 - New bearings on boost slide
 - Rebuilt hydraulic cylinders
 - Rebuilt hydraulic pump
 - Rebuilt motor
 - Rebuilt / new hydraulic valve

- **Stock Number:** AM13981
- **Brand:** Coast Iron & Machine Works
- **Capacity:** 14 inches