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1-1/4" (32mm) BLM #Tube Former, 6-Hit with Rotary Finishing Option, PC Based Controls

- **Stock Number:** AM21141
- **Brand:** BLM
- **Capacity:** 1.2500 inches

BLM CNC 6-hit tube end forming machine
Specifications:

- Maximum Tube Diameter: 2"OD (50mm)
- Minimum Tube Diameter: .157"OD (4mm)
- High speed vise & ram forming / single flaring / double flaring / beading / expanding / reducing

6-Punch vice machining steps;

- (1) Grooving/roll beading/barb-forming with roll-groove head
- (1) Flashing/Facing tool machining/deburring/chamfering
- (4) punch holders

Includes:

- BLM CNC control - PC based
- 2-hand pedestal cycle start
- Optional Manual clamp-up for pre-bent part locating
- Servo positioning of head/punches
- Live-Spindle for finishing operation
- Automatic coolant/lubrication system